

Overload Relays Starters Testing Installation Trouble Tutorial

Overload relays starters testing installation trouble are common challenges faced by electricians, maintenance technicians, and industrial plant managers. Proper testing, installation, and troubleshooting of overload relays and starters are crucial for ensuring the safety, efficiency, and longevity of motor systems. When these components malfunction or are improperly installed, it can lead to motor failure, equipment downtime, costly repairs, and safety hazards. This comprehensive guide aims to provide detailed insights into common issues encountered during overload relay and starter testing, installation troubleshooting, and effective solutions to optimize motor protection systems.

Understanding Overload Relays and Starters

What Are Overload Relays?

Overload relays are protective devices integrated into motor starter circuits to prevent motors from overheating and sustaining damage due to excessive current draw. They operate by sensing the current flowing through the motor; if the current exceeds preset limits for a specific duration, the relay trips to disconnect power and protect the motor.

What Are Starters?

Starters are devices used to safely start, stop, and control electric motors. They can be simple manual starters or more complex motor control centers (MCCs). Starters typically include overload relays, contactors, and auxiliary devices to facilitate motor operations.

Importance of Proper Testing and Installation

Correct installation and regular testing of overload relays and starters are vital for:

- Accurate protection against overloads
- Ensuring operational efficiency
- Extending motor lifespan
- Preventing electrical hazards

Common Causes of Testing and Installation Troubles

1. Incorrect Wiring Connections

Miswiring is a primary cause of startup failures and false tripping. Common errors include:

- Connecting overload relay contacts incorrectly
- Reversing phase connections
- Neglecting proper grounding

2. Improper Overload Settings

Setting the overload relay to an incorrect current level can lead to:

- Frequent nuisance trips
- Insufficient protection
- Motor damage due to under or over-protection

3. Faulty or Damaged Components

Overload relays or contactors with internal faults, worn contacts, or damaged coils can cause unreliable operation.

4. Mechanical and Environmental Factors

Vibration, dirt, moisture, or temperature extremes can impair the functioning of relays and starters.

5. Inadequate Testing Procedures

Skipping proper testing protocols or using incorrect testing equipment may result in undetected faults.

Step-by-Step Troubleshooting Guide

1. Verify Wiring and Connections

- Cross-check all wiring diagrams against actual connections
- Ensure phase sequence correctness
- Confirm proper grounding and insulation

2. Check Overload Relay Settings

- Use a clamp meter or ammeter to measure the motor's full load current (FLC)
- Adjust the overload relay's trip setting to match the FLC or slightly above, following manufacturer recommendations
- Ensure the setting is not too low (causing nuisance trips) or too high (compromising protection)

3. Inspect Mechanical Components

- Examine contact surfaces for wear, pitting, or corrosion
- Replace worn contactor contacts
- Check for stuck or damaged relays

4. Test the Overload Relay Functionality

- Disconnect the motor from the circuit
- Use a test device or simulate overload conditions by applying controlled current
- Observe if the relay trips at the correct current level
- Confirm the relay resets properly after tripping

5. Evaluate Environmental Conditions

- Inspect for dust, dirt, moisture, or heat sources
- Maintain a clean, dry environment
- Ensure adequate ventilation and cooling

6. Review Testing Equipment and Procedures

- Use calibrated multimeters and test equipment
- Follow manufacturer testing protocols
- Document test results for future reference

Installation Troubleshooting Tips

Proper Installation Best Practices

- Follow manufacturer instructions meticulously
- Use appropriate wire sizes and types
- Secure all connections tightly to prevent arcing and overheating
- Install overload relays in a location protected from environmental hazards

Calibration and Settings

- Always calibrate overload relays before installation
- Set overload trip points based on motor nameplate data
- Document settings for maintenance records

Regular Maintenance and Testing

- Schedule periodic testing (monthly or quarterly)
- Perform insulation resistance tests
- Clean contactors and relays to prevent dirt buildup
- Replace worn components proactively

Common Installation Mistakes to Avoid

- Ignoring manufacturer guidelines
- Neglecting proper grounding
- Using incompatible components
- Overlooking environmental considerations

Preventive Measures and Best Practices

Routine Inspection and Testing

- Conduct visual inspections for signs of wear or damage
- Test overload relays for correct operation
- Verify wiring integrity regularly

Training and Documentation

- Train personnel on proper installation and testing procedures

- Maintain detailed records of settings, tests, and repairs

Using Quality Components

- Invest in reliable, manufacturer-approved overload relays and starters
- Replace components at the first sign of wear

Implementing Predictive Maintenance

- Use thermal imaging and vibration analysis
- Monitor motor currents and temperature trends to anticipate failures

Conclusion

Troubleshooting overload relays, starters, testing, and installation issues demands a systematic approach rooted in understanding the device functions, correct wiring, appropriate settings, and environmental considerations. Regular testing, maintenance, and adherence to best practices significantly reduce the risk of equipment failure, improve operational safety, and extend the lifespan of motor systems. By following the outlined troubleshooting steps and preventive measures, technicians can ensure reliable motor protection and seamless operation of industrial machinery.

Additional Resources

- Manufacturer manuals for overload relays and starters
- Industry standards such as NEC (National Electrical Code) and IEC guidelines
- Training courses on motor control and protection systems
- Professional electrical forums and communities for troubleshooting support

Keywords: overload relays troubleshooting, starter testing, installation trouble, motor protection, electrical wiring, overload settings, relay testing, motor starter maintenance, electrical troubleshooting, industrial motor protection

Overload relays starters testing installation trouble can be a challenging aspect of industrial and commercial electrical systems. These components are critical for protecting motors from overheating and ensuring safe, reliable operation. When issues arise during testing or installation, they can lead to equipment downtime, costly repairs, or even safety hazards. Understanding the common causes, proper testing procedures, and troubleshooting steps is essential for electrical technicians and maintenance professionals to ensure optimal performance and safety.

Introduction to Overload Relays and Starters

Before diving into troubleshooting, it's important to understand the fundamental roles of overload relays and motor starters.

What Are Overload Relays?

Overload relays are protective devices designed to disconnect power from a motor when it draws excessive current for a sustained period. They prevent overheating and potential motor failure by triggering a trip mechanism based on thermal or electronic sensing. Overload relays are typically integrated into motor starters and come in various types, including thermal, magnetic, or electronic overload relays.

What Are Motor Starters?

Motor starters are assemblies that facilitate the safe and controlled starting, stopping, and protection of electric motors. They often include contactors, overload relays, and control circuit components. Proper installation and testing of motor starters with overload relays are vital to ensure correct operation.

Common Causes of Testing and Installation Troubles with Overload Relays Starters

Troubleshooting begins with identifying potential causes of installation or testing issues. Some typical problems include:

- Incorrect Wiring Connections
 - Miswired overload relays or contactors
 - Reversed phase connections in three-phase systems
 - Loose or poor connections leading to intermittent operation
- Incompatible or Faulty Components
 - Using overload relays not rated for the motor's current or voltage
 - Damaged or defective overload relays
 - Mismatched starter components

- Improper Settings or Calibration
 - Wrong overload relay trip settings
 - Failure to calibrate electronic overload relays correctly
 - Overly sensitive or insensitive trip settings
- Mechanical or Environmental Factors
 - Dirt, dust, or moisture affecting relay operation
 - Mechanical damage or wear in contactor or relay components
 - Overheating or inadequate ventilation
- Testing Procedure Errors
 - Incorrect testing methods or equipment
 - Lack of proper safety precautions
 - Testing under abnormal operating conditions

Step-by-Step Guide to Testing Overload Relays and Starters

Proper testing is crucial to verify correct installation and operation. Follow these steps systematically:

- Visual Inspection

Begin with a thorough visual check:

- Confirm all wiring matches the wiring diagram provided by the manufacturer.
- Check for signs of damage, corrosion, or loose connections.
- Ensure the overload relay and contactor are properly mounted and secured.
- Look for signs of overheating or burn marks.
- Verify Component Ratings

Ensure:

- The overload relay's current rating matches the motor's full load current (FLC).
- The starter's voltage rating aligns with the power supply.
- The relay's trip class and time characteristics are suitable for the application.

- Check Electrical Continuity and Connections

Using a multimeter:

- Confirm continuity of wiring paths.
- Verify the integrity of contact points.
- Test for proper grounding.

- Test the Overload Relay Settings

For thermal overload relays:

- Adjust the calibration dial to match the motor's FLC.
- Ensure the settings are not too low or too high, as both can cause false trips or insufficient protection.

For electronic overload relays:

- Use manufacturer-specific testing procedures to verify calibration.
- Some models have built-in test functions or require a specialized tester.

- Conduct a No-Load Test

- Power up the starter without the motor connected.
- Observe the operation of contactors and relay trip mechanism.
- Confirm that the relay does not trip prematurely.

- Perform a Simulated Overload Test

WARNING: This step involves intentionally creating conditions that would trip the relay and should be performed with caution and proper safety measures.

- Use a test device or adjustable load bank to simulate overload conditions.
- Gradually increase the load/current until the relay trips.
- Record the trip time and current to verify proper operation.

- Test Under Normal Operating Conditions

- Connect the motor.
- Start the motor under normal load.
- Monitor current draw with clamp meters.
- Confirm that the overload relay does not trip during normal operation.

- Check for False Trips or Delayed Trips

- Observe relay operation over time.
- If trips occur prematurely or with delay, revisit settings, wiring, or relay health.

Troubleshooting Common Installation and Testing Issues

When problems are identified during testing, follow these troubleshooting tips:

Problem: Overload Relay Trips Too Early or Too Late

- Possible Causes:
 - Incorrect relay calibration
 - Wrong relay rating
 - Excessive motor start-up current
- Solutions:
 - Reset or recalibrate overload relay to match motor FLC.

- Verify relay rating and replace if mismatched.
- Ensure motor is not experiencing abnormal starting conditions.

Problem: Overload Relay Does Not Trip During Overload Testing

- Possible Causes:
 - Faulty relay
 - Incorrect wiring
 - Relay not powered or energized
- Solutions:
 - Replace suspect relay.
 - Confirm wiring continuity and correct connections.
 - Check control power supply to relay.

Problem: Erratic or Intermittent Operation

- Possible Causes:
 - Loose connections
 - Environmental factors like moisture or dirt
 - Mechanical wear
- Solutions:
 - Tighten all connections.
 - Clean and protect components from environmental contaminants.
 - Replace worn or damaged parts.

Problem: Incompatible Components or Ratings

- Possible Causes:
 - Incorrect component selection during installation
 - Use of outdated or defective parts
- Solutions:
 - Cross-reference component ratings with manufacturer specifications.

- Use components approved for the motor's operating parameters.

Best Practices for Installation and Testing

To minimize troubleshooting troubles, adhere to best practices:

- Always consult manufacturer documentation for wiring, calibration, and testing procedures.
- Use proper testing equipment, including multimeters, clamp meters, and specialized overload relay testers.
- Follow safety protocols, including disconnecting power before wiring and testing.
- Document all settings, test results, and observations for future reference.
- Schedule periodic maintenance and testing to detect early signs of failure.

Conclusion

Overload relays starters testing installation trouble can be complex, but a systematic approach ensures safety, efficiency, and longevity of motor systems. Proper understanding of component ratings, careful wiring, accurate calibration, and thorough testing are vital steps in preventing and resolving issues. When problems do occur, prompt troubleshooting based on logical diagnosis can save time and cost, preventing unexpected downtime or damage. Regular maintenance and adherence to manufacturer guidelines will help keep electrical systems running smoothly and safely for years to come.

Question What are the common signs that an overload relay or starter is malfunctioning during testing? Common signs include frequent tripping, failure to start the motor, abnormal noise or heat, and inconsistent operation. During testing, voltage or current readings outside the specified range can also indicate issues. **How do I troubleshoot installation problems with overload relays and starters?** Begin by verifying wiring connections against the wiring diagram, ensure proper grounding, check for loose or damaged terminals, and confirm that the relay settings match the motor's specifications. Using a multimeter to test continuity and correct voltage levels is also recommended. **What testing procedures should be followed to ensure overload relays and starters are functioning correctly?** Perform insulation resistance tests, verify relay trip settings with a tester, simulate overload conditions to observe relay response, and conduct operational tests under controlled conditions to ensure proper start, run, and trip functions. **What are common installation mistakes that cause trouble with overload relays and starters?** Common mistakes include incorrect wiring, improper setting of relay trip current, failure to follow manufacturer installation instructions, using incompatible components, and neglecting proper grounding or insulation practices. **How can I prevent overload relay and starter installation troubles in future projects?** Ensure thorough planning and understanding of the equipment specifications, follow manufacturer installation guidelines, double-check wiring and settings before powering up, and conduct comprehensive testing before

commissioning. Regular maintenance and training also help prevent issues.

Related keywords: overload relay testing, motor starters troubleshooting, electrical installation issues, relay malfunction diagnosis, overload protection adjustment, starter wiring problems, relay coil testing, overload relay replacement, electrical troubleshooting guide, motor protection devices

Electrical overload protection symbol

electrical overload protection symbol is a crucial component in electrical safety and circuit design. It provides a standardized visual cue that indicates the presence of devices or mechanisms designed to prevent electrical overloads, which can cause equipment damage, fire hazards, or electrical shocks. Understanding this symbol is essential for electricians, engineers, safety inspectors, and anyone involved in electrical installation or maintenance. This article delves into the significance of the electrical overload protection symbol, its meaning, applications, and how it contributes to safe electrical practices.

Understanding the Electrical Overload Protection Symbol

What Is the Electrical Overload Protection Symbol?

The electrical overload protection symbol is a graphical representation used on electrical diagrams, device labels, and circuit components to denote overload protection features. It typically appears as a specific icon or symbol that indicates the presence of a device such as a fuse, circuit breaker, or overload relay designed to disconnect or limit current flow during overload conditions.

Commonly, this symbol may resemble a rectangle with a diagonal line, a stylized circuit breaker, or an icon depicting a switch or fuse. The exact design can vary depending on standards used in different regions or industries, but the core purpose remains the same: to signal overload protection.

Standardization and Recognition

The electrical overload protection symbol is standardized across many countries and industries, adhering to international standards such as IEC (International Electrotechnical Commission) symbols or ANSI (American National Standards Institute) conventions. Standardization ensures that professionals worldwide can recognize and interpret the symbols accurately, facilitating safe and effective electrical system design, troubleshooting, and maintenance.

The IEC 60617 standard, for example, provides a comprehensive set of graphical symbols for

electrical diagrams, including those for overload protection devices. These standardized symbols help prevent misinterpretation, ensuring safety and compliance with regulations.

The Significance of the Electrical Overload Protection Symbol in Electrical Safety

Preventing Equipment Damage

Overcurrent conditions can quickly damage electrical devices or machinery. The overload protection symbol indicates where protective devices are installed, alerting maintenance personnel to the presence of safety mechanisms that will trip or disconnect circuits during overloads. Recognizing this symbol helps ensure that systems are correctly protected, reducing downtime and repair costs.

Enhancing Safety for Users

Electrical overloads can cause overheating, sparks, or fires, posing risks to operators and nearby personnel. The symbol serves as a visual reminder of safety features designed to prevent such hazards. Proper understanding and identification of overload protection devices contribute to safer working environments.

Complying with Regulations and Standards

Many electrical codes and standards mandate the use of overload protection devices in specific applications. The presence of the overload protection symbol on diagrams and labels demonstrates compliance with these regulations, facilitating inspections and audits.

Applications of the Electrical Overload Protection Symbol

In Electrical Diagrams and Schematics

Electrical schematics often include the overload protection symbol to illustrate the placement of protective devices within circuits. This helps electricians and engineers understand the circuit's safety features and plan maintenance or troubleshooting activities accordingly.

On Equipment Labels and Manuals

Manufacturers label devices with the overload protection symbol to indicate built-in safety features. This informs users about the device's capabilities and the importance of not bypassing safety components.

In Safety Signage and Warning Labels

Workplaces may use the overload protection symbol in signage to warn personnel about the presence of protective devices, emphasizing the importance of adhering to safety protocols.

Types of Overload Protection Devices Represented by the Symbol

Fuses

Fuses are simple overload protection devices that melt and disconnect the circuit when the current exceeds a predetermined level. The symbol may depict a fuse or a simple line with a break indicating disconnection.

Circuit Breakers

Circuit breakers automatically trip to interrupt current flow during overloads or short circuits. The symbol often resembles a switch with a toggle or a breaking point.

Overload Relays

Used primarily in motor protection, overload relays detect excess current and trigger circuit interruption. Their symbol may include a relay coil or a specific relay icon.

Designing with the Electrical Overload Protection Symbol

In Circuit Design

In designing electrical systems, engineers include overload protection devices at critical points. Using the standardized symbol ensures clear communication among team members and compliance with safety standards.

In Documentation and Maintenance

Accurate representation of overload protection devices in documentation aids in troubleshooting, routine checks, and upgrades. Recognizing the symbol allows maintenance personnel to verify that protective devices are correctly installed and functioning.

Importance of Recognizing the Electrical Overload Protection Symbol

For Safety Inspections

Inspectors rely on standardized symbols to verify that circuits include necessary overload protection devices, ensuring the system's safety integrity.

For Emergency Response

In case of electrical faults, understanding the symbol helps responders quickly identify protective devices, assess risks, and implement appropriate safety measures.

For Educational Purposes

Learning to recognize and interpret the electrical overload protection symbol is fundamental in electrical education, fostering safe practices and professional competency.

Conclusion

The **electrical overload protection symbol** plays a vital role in conveying critical safety information within electrical systems. Its standardized design allows for quick recognition and understanding across various industries and regions, ensuring that protective devices such as fuses, circuit breakers, and overload relays are correctly identified and maintained. Incorporating this symbol into electrical diagrams, labels, and signage enhances safety, compliance, and effective system management. As electrical systems become increasingly complex, the importance of clear, standardized symbols like the overload protection symbol continues to grow, safeguarding both equipment and personnel from the risks associated with electrical overloads. Whether you are designing, installing, maintaining, or inspecting electrical systems, familiarity with the electrical overload protection symbol is an essential aspect of professional electrical safety and good practice.

Electrical Overload Protection Symbol: An In-Depth Guide to Understanding and Recognizing It

In the realm of electrical safety and circuit design, the electrical overload protection symbol holds a vital place, serving as a universal indicator of devices and components designed to prevent damage from excessive current. Recognizing this symbol is essential for electricians, engineers, maintenance personnel, and safety inspectors alike, as it signals the presence of protective measures that guard equipment and personnel from electrical hazards. This guide aims to provide an extensive overview of the electrical overload protection symbol, its significance, standard representations, and practical applications.

What Is the Electrical Overload Protection Symbol?

The electrical overload protection symbol is a graphical icon used in circuit diagrams, control panels, and safety documentation to signify the presence of overload protection devices. These devices are designed to interrupt or limit current flow when it exceeds safe operating levels, preventing overheating, component failure, or fire hazards.

In essence, the symbol communicates that a specific component—such as a fuse, circuit breaker, or

overload relay?is incorporated to protect the circuit from overload conditions. Recognizing this symbol ensures that users understand the protective measures in place, aiding in troubleshooting, maintenance, and safety compliance.

The Importance of Recognizing the Overload Protection Symbol

Understanding what the overload protection symbol indicates is crucial for several reasons:

- **Safety Assurance:** It helps identify safety features that prevent electrical fires, shocks, or equipment damage.
- **Maintenance & Troubleshooting:** Recognizing the symbol aids technicians in diagnosing faults related to overload protection devices.
- **Design & Compliance:** Engineers use standard symbols to ensure clarity and compliance with international electrical standards.
- **Operational Awareness:** Proper identification allows operators to understand the protective measures embedded within machinery or systems.

Standardized Representation of the Electrical Overload Protection Symbol

Electrical symbols are governed by international standards such as IEC (International Electrotechnical Commission) and ANSI (American National Standards Institute). These standards aim to create a universal language for electrical diagrams, ensuring consistent interpretation worldwide.

Common Variations of the Overload Protection Symbol

- **Simple Relay or Protective Device Symbol:**
 - A rectangle or box symbol with a diagonal line or arrow indicating the relay or protector.
 - Often labeled with "OL" (Overload) or similar abbreviations.
- **Symbol with a Heat Element:**
 - A symbol depicting a bimetallic strip or thermal element, indicating thermal overload protection.
 - Usually resembles a resistor or heating element icon with protective features.

- Circuit Breaker with Overload Protection:

- A symbol showing a circuit breaker, sometimes with a specific indication for overload protection.

- Combination Symbols:

- Some diagrams combine the overload protection symbol with other protective devices like fuses or residual current devices.

Visual Characteristics

- The symbol typically features a rectangle or a box with internal markings.
- It may include a stylized depiction of a bimetallic strip or relay coil.
- Symbols often include labels like "OL," "O.L.," or specific reference numbers.

Practical Applications of the Electrical Overload Protection Symbol

The symbol appears in various contexts within electrical engineering and safety documentation:

- Control Panels: Indicating the presence of overload relays designed to disconnect circuits during overload conditions.
- Wiring Diagrams: Showing the location of overload protection devices within complex systems.
- Equipment Labels: Marking components that provide overload protection.
- Safety Instructions: Educating personnel about protective features embedded in machinery.

Types of Overload Protection Devices Signified by the Symbol

The overload protection symbol can represent several types of protective devices, each suited to specific applications:

- Thermal Overload Relays

- Operation: Uses a bimetallic strip that bends with heat generated by overload currents, triggering disconnection.

- Applications: Motor protection, HVAC systems.

- Electronic Overload Relays

- Operation: Employs electronic sensors to detect excessive current or temperature.
- Advantages: Faster response, more precise.

- Fuses and Circuit Breakers with Overload Settings

- Operation: Designed to trip when overload currents persist beyond set thresholds.
- Application: Broad industrial and residential circuits.

How to Interpret the Electrical Overload Protection Symbol in Diagrams

When encountering the overload protection symbol in schematics:

- Identify the Device: Recognize whether it indicates a thermal relay, electronic relay, or circuit breaker.
- Check Labels and Annotations: Look for abbreviations like "OL" or "Overload."
- Trace the Circuit: Follow the connections to understand what components are protected.
- Assess the System: Determine if the overload protection device is appropriately rated for the circuit's current and voltage.

Best Practices for Using Overload Protection Devices

- Select Correctly Rated Devices: Ensure overload relays or protection devices match the circuit's current demands.
- Regular Testing: Frequently test overload protection devices to verify functionality.
- Proper Installation: Follow manufacturer guidelines and standards for installation to ensure reliable operation.
- Maintenance: Keep devices clean and free from dust, corrosion, or damage.

Final Thoughts: The Significance of the Electrical Overload Protection Symbol

The electrical overload protection symbol serves as a crucial visual cue that highlights safety

measures embedded within electrical systems. Its standardized representation simplifies communication among professionals and ensures that protective functions are clearly understood, maintained, and correctly implemented. Recognizing this symbol not only enhances safety but also contributes to the longevity and reliability of electrical equipment.

Whether you're an electrician troubleshooting a circuit, an engineer designing a system, or a safety inspector verifying compliance, familiarity with the overload protection symbol is an essential part of electrical literacy. Remember, behind every symbol lies a safeguard?protecting your equipment, your safety, and your environment from the potential hazards of electrical overloads.

In conclusion, mastering the identification and understanding of the electrical overload protection symbol is indispensable for anyone involved in electrical work. It embodies the principles of safety, standardization, and efficient system design?cornerstones of modern electrical engineering.

Question What does the electrical overload protection symbol typically look like? The electrical overload protection symbol usually depicts a circuit breaker or a relay with an overload indicator, often represented by a small arc or a specific shape indicating protection devices in electrical diagrams. **Why is the overload protection symbol important in electrical diagrams?** It helps engineers and technicians quickly identify components responsible for protecting circuits from overloads, ensuring safety and proper circuit design. **How can I recognize the overload protection symbol in schematic diagrams?** Look for symbols resembling a circuit breaker or relay with annotations indicating overload protection, often accompanied by labels like 'OL' or specific protective device icons. **Is the overload protection symbol standardized across all electrical diagrams?** While many symbols are standardized by organizations like IEC and ANSI, slight variations may exist depending on regional standards or the specific diagram conventions used. **Can the overload protection symbol indicate different types of protection devices?** Yes, it can represent various devices such as circuit breakers, overload relays, or fuses that provide overload protection within electrical systems. **How does understanding the overload protection symbol assist in troubleshooting electrical faults?** Knowing the symbol helps identify which protective device may have tripped or failed, facilitating faster diagnosis and repair of electrical issues. **Are there digital resources or standards that explain the overload protection symbol in detail?** Yes, resources like IEC standards, electrical wiring diagrams, and technical manuals provide detailed explanations and standardized symbols for overload protection devices.

Related keywords: circuit breaker, overload relay, electrical safety symbol, overload protection device, electrical hazard icon, fuse symbol, overload indicator, electrical wiring symbol, circuit protection icon, electrical safety sign

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